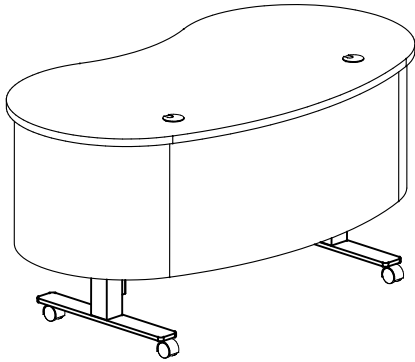
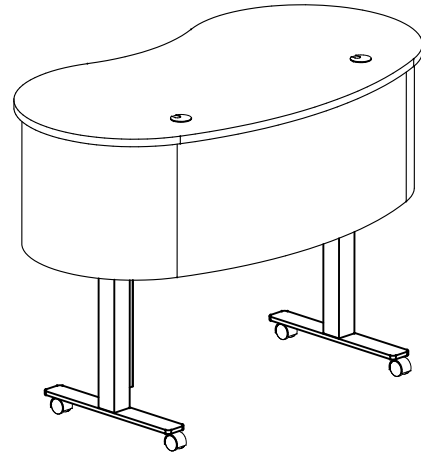


DESK ASSEMBLY INSTRUCTIONS

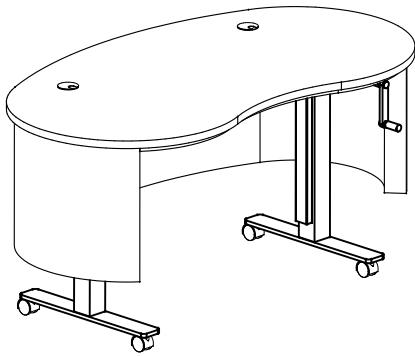
| REV # | REVISION DESCRIPTION | DATE |
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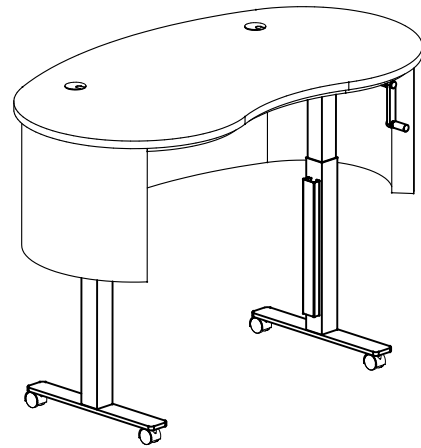
ASSEMBLED DESK- FRONT VIEW
TOP LOWERED



ASSEMBLED DESK- FRONT VIEW
TOP @ FULL EXTENSION



ASSEMBLED DESK- BACK VIEW
TOP LOWERED



ASSEMBLED DESK- BACK VIEW
TOP @ FULL EXTENSION

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DESCRIPTION: KURVE DESK W/HAND CRANK ADJUSTABLE
HEIGHT "T" BASE
ASSEMBLY INSTRUCTIONS

DATE: 09.23.21

DWG # SK-KU-DESK-ADJT-ASSEMBLY-01

REV # 0

SHEET 1 OF 6

PARTS LIST:

| | |
|--------------------------------|--------|
| TOP PANEL | QTY= 1 |
| APRON/SUB-TOP ASSEMBLY | QTY= 1 |
| BASE ADJUSTABLE HEIGHT COLUMNS | QTY= 2 |
| BASE MAIN BARS | QTY= 2 |
| BASE MOUNTING PLATES | QTY= 2 |
| DRIVE ROD | QTY= 1 |
| HANDLE ASSEMBLY | QTY= 1 |
| HANDLE ASSEMBLY BACK COVER | QTY= 1 |

HARDWARE:

| | |
|--|--------|
| M8 X 25MM MACHINE SCREWS | QTY= 8 |
| M8 X 35MM MACHINE SCREWS | QTY= 8 |
| #12 X 1" L PHILLIPS ROUND HEAD WOOD SCREWS, STEEL W/BLACK FINISH | QTY= 8 |
| #8 X 1 1/2" L PHILLIPS FLAT HEAD SHEET METAL SCREWS | QTY= 9 |
| CASTERS, 2" DIA WHEEL, 5/16"-18X 1/2" L STEM | QTY= 4 |
| LEVELERS, 5/16"-18X 1/2" L STEM (OPTIONAL) | QTY= 4 |
| SILICONE ADHESIVE (SOLID SURFACE TOP ONLY) | QTY= 4 |

WIRE MANAGEMENT:

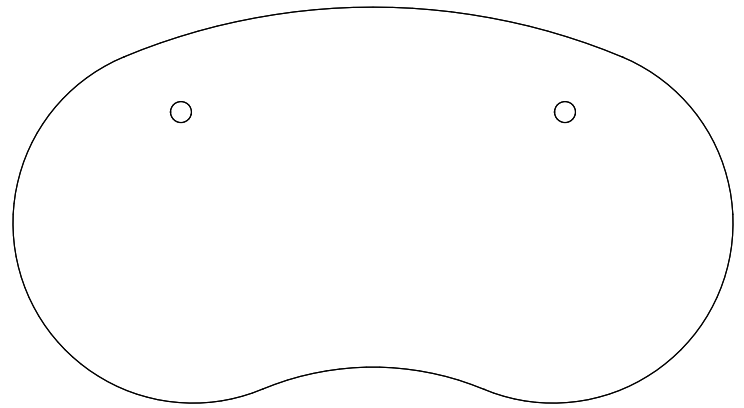
| | |
|-----------------------|--------|
| 2" DIA GROMMET | QTY= 2 |
| MAGNETIC WIRE CHANNEL | QTY= 1 |

TOOLS REQ'D:

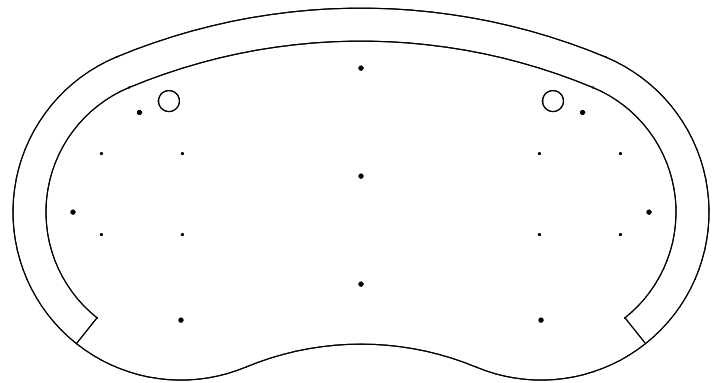
- #2 PHILLIPS SCREW DRIVER/BIT (TOP MOUNTING)
- #3 PHILLIPS SCREW DRIVER/BIT ("T" BASE MOUNTING)
- 5MM HEX HEAD DRIVER/BIT ("T" BASE ASSEMBLY)

NOTE:

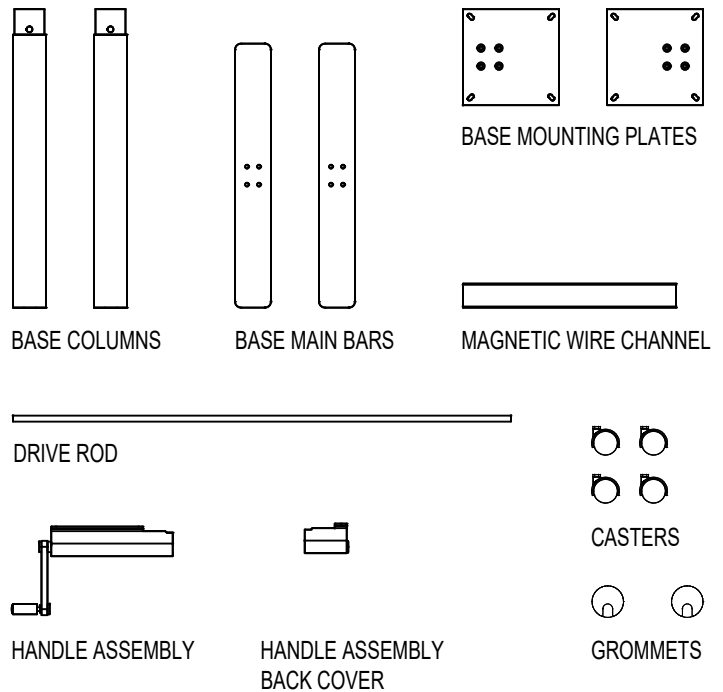
WORKSURFACE HEIGHT ADJUSTABLE FROM 29 3/4" TO 42".



TOP PANEL



APRON/SUB-TOP ASSEMBLY



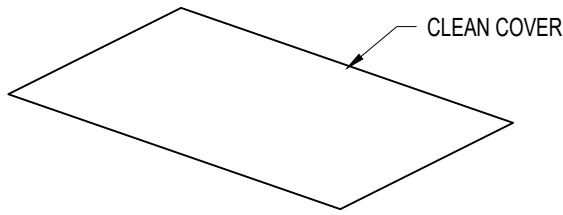
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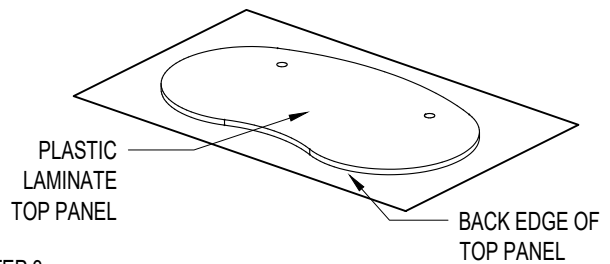
DESCRIPTION: KURVE DESK W/HAND CRANK ADJUSTABLE
HEIGHT "T" BASE
ASSEMBLY INSTRUCTIONS

NOTE: THE FOLLOWING ASSEMBLY INSTRUCTIONS APPLY TO ALL SHAPES & SIZES OF KURVE DESKS.

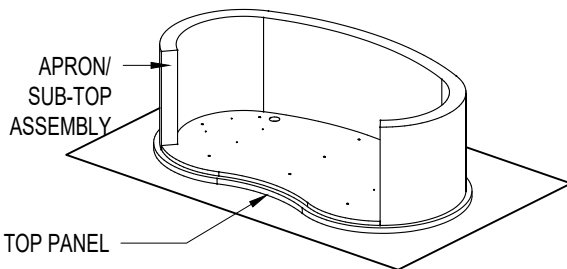


STEP 1:
 REMOVE ALL PACKING MATERIAL FROM DESK TOP PANEL, APRON/SUB-TOP ASSEMBLY, & BASE PARTS & TOP.
 *CAUTION: TWO PEOPLE REQ'D FOR DESK ASSEMBLY TO AVOID DAMAGE TO DESK PARTS & PERSONAL INJURY!

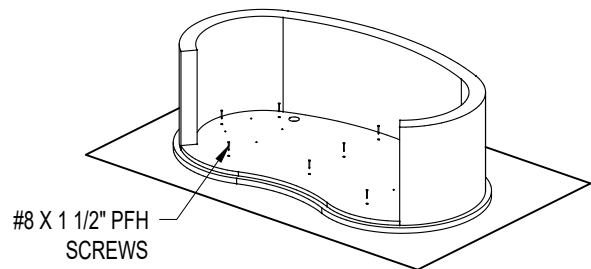
STEP 2:
 LAY CLEAN COVER ON FLOOR TO PROTECT FLOOR & DESK PARTS.



STEP 3:
 LAY PLASTIC LAMINATE TOP PANEL ON CLEAN COVER WITH GOOD FACE TURNED DOWN.
 NOTE: STEPS 3, 4, & 5 ARE FOR PLASTIC LAMINATE TOPS ONLY. SOLID SURFACE TOPS WILL BE MOUNTED TO APRON/SUB-TOP ASSEMBLY WITH SILICONE ADHESIVE AFTER BASE END ASSEMBLIES ARE ATTACHED. SEE STEP 19.



STEP 4:
 LAY APRON/SUB-TOP ASSEMBLY ON BOTTOM FACE OF PLASTIC LAMINATE TOP PANEL & CENTER.
 NOTE: THERE IS AN APPROXIMATE 1" TOP OVERHANG PAST THE APRON/SUB-TOP ASSEMBLY.
 NOTE: APRON/SUB-TOP ASSEMBLY MAY SHIP WITH TOP PANEL ALREADY ATTACHED. IF SO, SKIP STEPS 4 & 5.



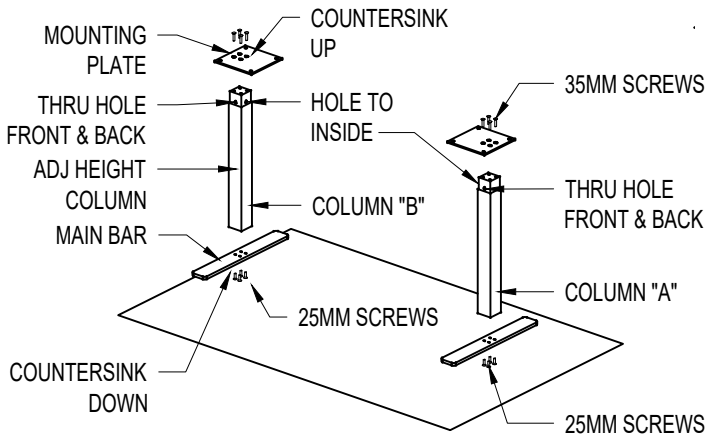
STEP 5:
 ATTACH APRON SUB-TOP ASSEMBLY TO TOP PANEL WITH #8 X 1 1/2" PFH SHEET METAL SCREWS. INSERT SCREWS INTO COUNTERSUNK HOLES LOCATED IN SUB-TOP & THREAD INTO BOTTOM FACE OF TOP PANEL.
 NOTE: QUANTITY OF SCREWS WILL VARY WITH SIZE & SHAPE OF DESK.
 NOTE: DO NOT ATTACH APRON/SUB-TOP ASSEMBLY TO ANY SOLID SURFACE TOP WITH SCREWS!!! SOLID SURFACE TOPS WILL BE ATTACHED TO APRON/SUB-TOP ASSEMBLY WITH SILICONE ADHESIVE AFTER BASE END ASSEMBLIES ARE ATTACHED TO APRON/SUB-TOP ASSEMBLY. SEE STEP 19.

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DESCRIPTION: KURVE DESK W/HAND CRANK ADJUSTABLE HEIGHT "T" BASE ASSEMBLY INSTRUCTIONS



STEP 6:

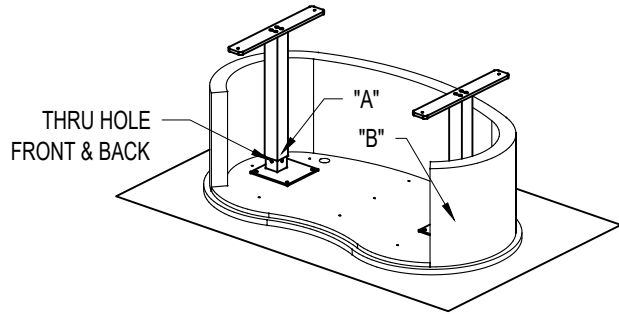
NOTE: BASE COLUMNS ARE LABELED "A" & "B" NEAR THE TOP. ORIENTATE COLUMNS SO THAT LABELS "A" & "B" ARE TURNED TOWARDS THE WIDE OVERHANGING SIDE OF THE MOUNTING PLATES. ORIENTATE MOUNTING PLATES SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.

ATTACH MOUNTING PLATES TO COLUMNS WITH M8 X 35MM 5MM HEX DRIVE SCREWS INSERTED THRU MOUNTING PLATES & THREADING INTO TAPPED HOLES IN COLUMN END (4/END BASE).

STEP 7:

ORIENTATE MAIN BARS SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.

ATTACH MAIN BARS TO COLUMNS WITH M8 X 25MM 5MM HEX DRIVE SCREWS INSERTED THRU COUNTERSUNK HOLES IN MAIN BAR & THREADING INTO TAPPED HOLES IN COLUMN END (4/BASE END).

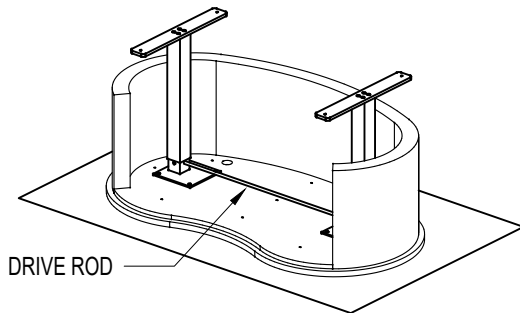


STEP 8:

TURN ASSEMBLED BASE ENDS FROM STEP 7 UPSIDE DOWN & SET ON APRON/SUB-TOP ASSEMBLY.

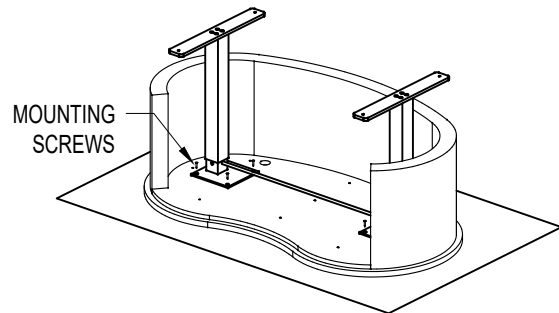
NOTE: COLUMN "A" TO BE LOCATED ON LEFT END. ROTATE COLUMN "A" SO THAT THE LABEL & HOLE IS TO THE INSIDE. ROTATE COLUMN "B" SO THAT THE LABEL & HOLE IS TO THE INSIDE. (LABELS WILL BE FACING EACH OTHER)

NOTE: THRU HOLES IN BOTH COLUMNS WILL BE ORIENTATED FRONT TO BACK.



STEP 9:

LOCATE DRIVE ROD BETWEEN COLUMNS. ALIGN DRIVE ROD WITH HOLES IN COLUMNS & PUSH COLUMNS TOGETHER.



STEP 10:

ALIGN BASE MOUNTING PLATES WITH PILOT HOLES LOCATED IN BOTTOM FACE OF APRON/SUB-TOP ASSEMBLY. ATTACH BASE ENDS TO BOTTOM FACE OF TOP PANEL WITH #12 X 1" RHP WOOD SCREWS. INSERT SCREWS THRU HOLES IN BASE MOUNTING PLATES & TIGHTEN INTO CORRESPONDING PILOT HOLES LOCATED IN THE BOTTOM FACE OF THE SUB-TOP. NOTE: FOUR SCREWS REQ'D FOR EACH BASE END.

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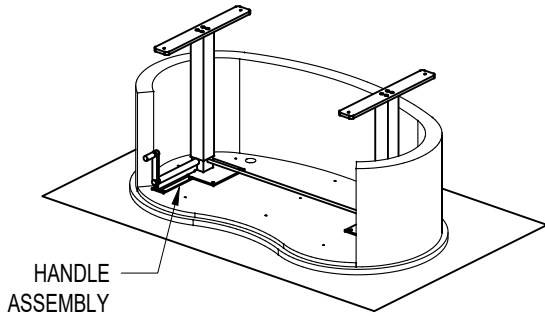
DESCRIPTION: KURVE DESK W/HAND CRANK ADJUSTABLE HEIGHT "T" BASE ASSEMBLY INSTRUCTIONS

DATE: 09.23.21

DWG # SK-KU-DESK-ADJT-ASSEMBLY-01

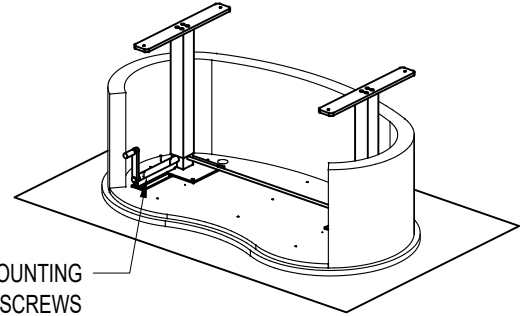
REV # 0

SHEET 4 OF 6



HANDLE ASSEMBLY

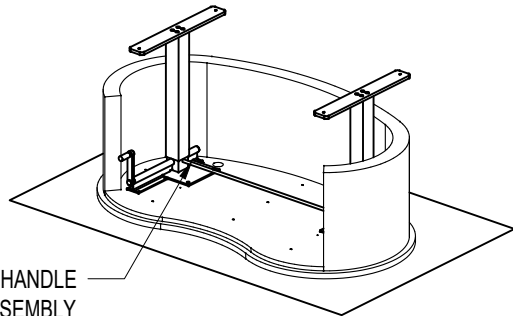
STEP 11:
 LOCATE HANDLE ASSEMBLY IN FRONT OF COLUMN "A".
 NOTE: HANDLE ASSEMBLY IS CENTERED ON COLUMN. THE ROD PROTRUDING BEHIND THE ASSEMBLY IS INSERTED INTO THE THRU HOLE IN THE COLUMN. THE HANDLE ASSEMBLY IS PUSHED UP TIGHT TO THE MOUNTING PLATE.



MOUNTING SCREWS

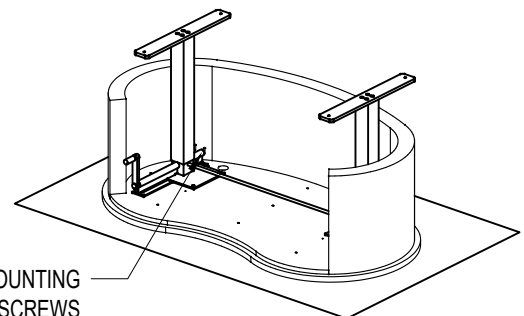
STEP 12:
 WITH THE HANDLE ASSEMBLY IN PLACE, MARK & DRILL PILOT HOLES IN THE BOTTOM FACE OF THE APRON/SUB-TOP ASSEMBLY.

STEP 13:
 ATTACH HANDLE ASSEMBLY TO APRON/SUB-TOP ASSEMBLY WITH #12 X 1" WOOD SCREWS PROVIDED (4 TOTAL).



HANDLE ASSEMBLY BACK COVER

STEP 14:
 LOCATE HANDLE ASSEMBLY BACK COVER BEHIND COLUMN "A".
 NOTE: BACK COVER IS CENTERED ON COLUMN. THE COVER FITS OVER THE HANDLE ASSEMBLY ROD PROTRUDING THRU THE COLUMN. THE BACK COVER IS PUSHED UP TIGHT TO MOUNTING PLATE.



MOUNTING SCREWS

STEP 15:
 WITH THE HANDLE ASSEMBLY BACK COVER IN PLACE, MARK & DRILL PILOT HOLES IN THE BOTTOM FACE OF THE APRON/SUB-TOP ASSEMBLY.

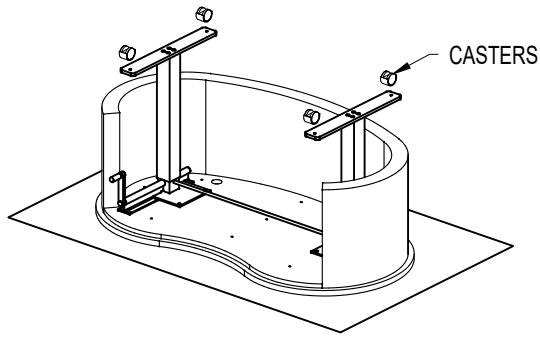
STEP 16:
 ATTACH HANDLE ASSEMBLY TO APRON/SUB-TOP ASSEMBLY WITH #12 X 1" WOOD SCREWS PROVIDED (2 TOTAL).

KURVE COLLECTION

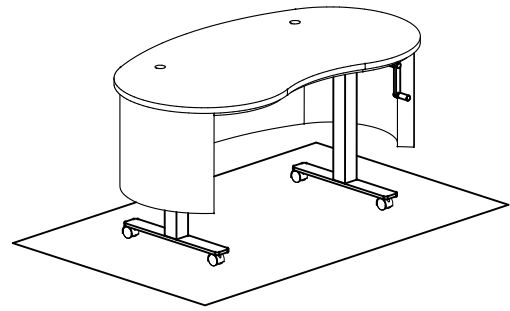
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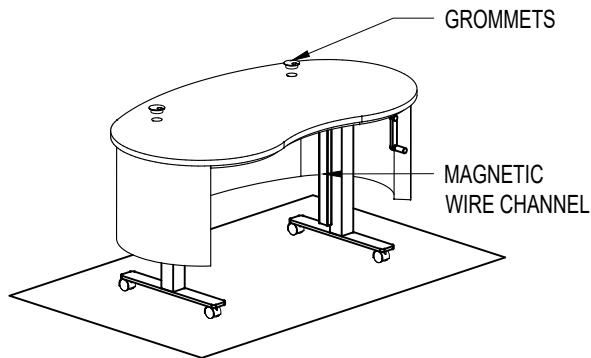
DESCRIPTION: KURVE DESK W/HAND CRANK ADJUSTABLE HEIGHT "T" BASE ASSEMBLY INSTRUCTIONS



STEP 17:
 THREAD & TIGHTEN CASTER STEMS INTO INSERTS LOCATED IN THE BOTTOM OF THE BASE ASSEMBLY.
 NOTE: BASE IS ALSO AVAILABLE WITH OPTIONAL LEVELERS.

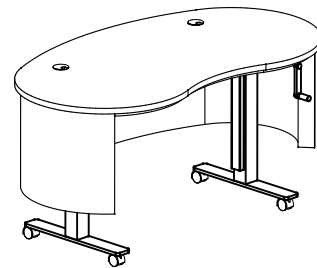


STEP 18:
 TURN ASSEMBLED DESK UPRIGHT.
 *CAUTION: TWO PEOPLE REQ'D TO TURN TABLE OVER TO AVOID DAMAGE TO DESK PARTS & PERSONAL INJURY!
 *CAUTION: DO NOT PIVOT ON TABLE BASE TO AVOID DAMAGE TO BASE!



STEP 19:
 INSTALL GROMMETS IN HOLES BORED THRU TOP PANEL & APRON/SUB-TOP ASSEMBLY NEAR EACH END.
 NOTE: SOLID SURFACE TOP WOULD BE ATTACHED TO APRON/SUB-TOP ASSEMBLY WITH SILICONE ADHESIVE @ THIS STEP IF APPLICABLE.

STEP 20:
 MOUNT MAGNETIC WIRE CHANNEL TO DESIRED BASE COLUMN.



STEP 21:
 ROLL ASSEMBLED DESK IN PLACE.

STEP 22:
 PULL HANDLE OUT TO RAISE & LOWER TOP TO DESIRED HEIGHT.
 TURN HANDLE CLOCKWISE TO RAISE TABLE.
 TURN HANDLE COUNTER CLOCKWISE TO LOWER TABLE.
 PUSH HANDLE IN TO STORE BELOW TOP.

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