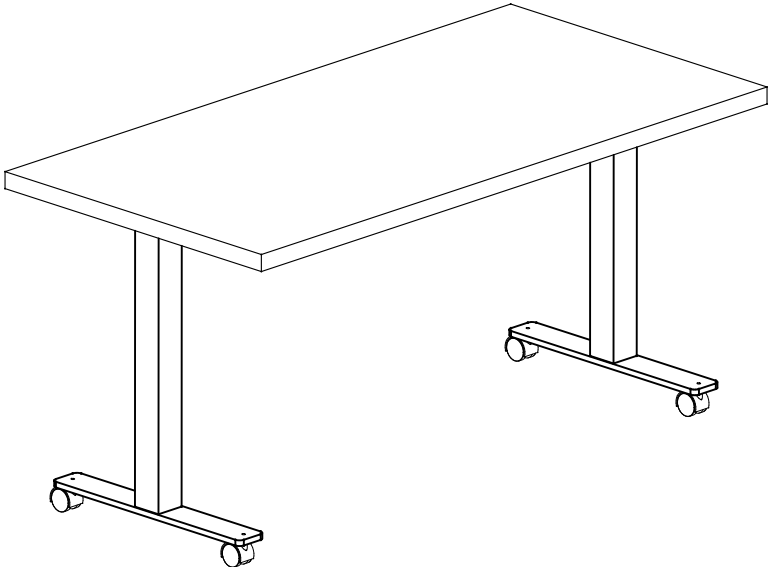


# MAKER FLEX FIXED HEIGHT TABLE ASSEMBLY INSTRUCTIONS



ASSEMBLED TABLE

**PARTS LIST:**

TABLE TOP (PLASTIC LAMINATE OR SOLID WOOD BUTCHER BLOCK) QTY= 1  
BASE COLUMNS QTY= 2  
BASE MAIN BARS 18/22/26"L QTY= 2  
BASE MOUNTING PLATES QTY= 2  
FORMED TOP SUPPORT (IF REQUIRED) QTY= 1

**HARDWARE:**

PREMIUM CASTERS, 5/16"-18 X 1/2"L STEM QTY= 4  
LEVELERS, 5/16"-18 X 1/2"L STEM (OPTIONAL) QTY= 4  
SCREW M8 X 35MM FHCS HEX DRIVE QTY= 8  
SCREW M8 X 25MM FHCS HEX DRIVE QTY= 8  
SCREW #12 X 1"L PPH QTY= 8  
SCREW #12 X 3/4"L PPH QTY= VARIES

**WIRE MANAGMENT:**

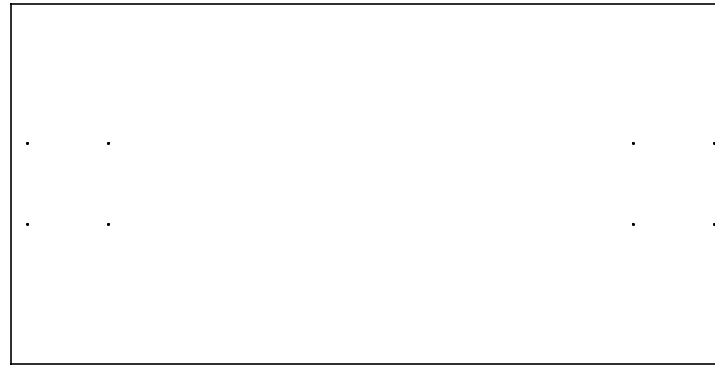
N/A QTY= 0

**TOOLS REQD:**

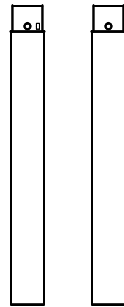
5MM HEX HEAD DRIVER/BIT ("T" BASE ASSEMBLY)  
#3 PHILLIPS SCREW DRIVER/BIT ("T" BASE MOUNTING)  
PORTABLE DRILL (PILOT HOLES)  
1/8"DIA DRILL BIT (PILOT HOLES)

**NOTE:**

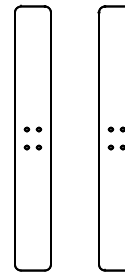
FIXED HEIGHT WORKURFACE



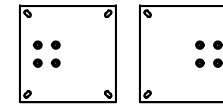
TOP PANEL (BOTTOM VIEW)



BASE COLUMNS



BASE MAIN BARS



BASE MOUNTING PLATES



CASTERS



LEVELERS (OPTIONAL)



FORMED TOP SUPPORT (IF REQUIRED)

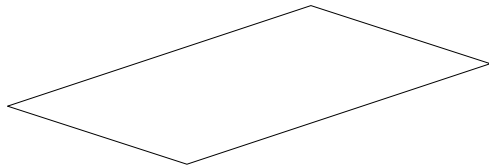
**STEP 1**

LAY CLEAN COVER ON FLOOR TO PROTECT FLOOR & PARTS.

**STEP 2**

REMOVE ALL PACKING MATERIAL FROM TABLE BASE PARTS & TOP.

\*CAUTION: TWO PEOPLE REQ'D FOR TABLE ASSEMBLY TO AVOID DAMAGE TO TABLE PARTS & PERSONAL INJURY!

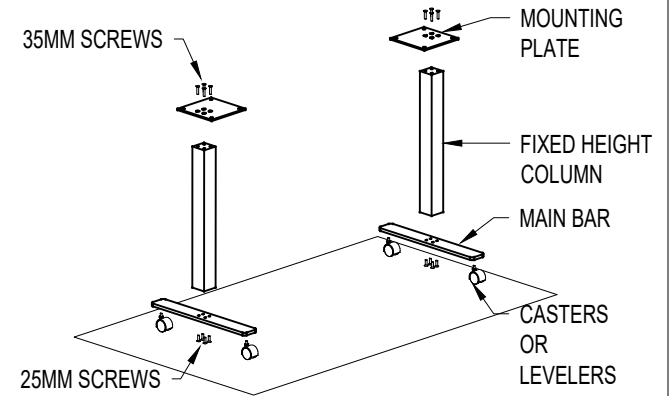


**STEP 3:**

"T" END BASES WILL NEED TO BE ASSEMBLED FROM SUPPLIED COMPONENTS.  
ORIENTATE MOUNTING PLATES SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.  
ATTACH MOUNTING PLATES TO COLUMN WITH M8 X 35MM 5MM HEX DRIVE SCREWS INSERTED THRU MOUNTING PLATES & THREADING INTO TAPPED HOLES IN COLUMN END (4/END BASE).

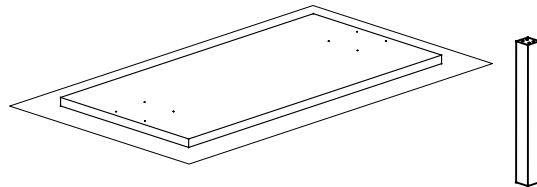
**STEP 4:**

ORIENTATE MAIN BARS SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.  
ATTACH MAIN BARS TO COLUMNS WITH M8 X 25MM 5MM HEX DRIVE SCREWS INSERTED THRU HOLES IN MAIN BAR & THREADING INTO TAPPED HOLES IN COLUMN END (4/BASE END).



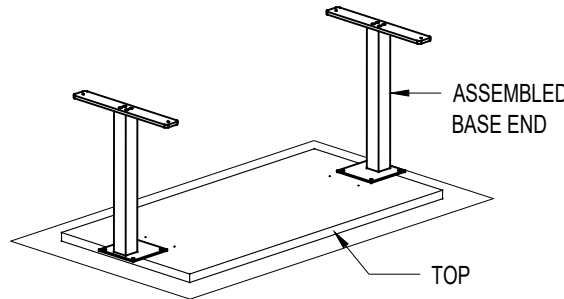
**STEP 5:**

LAY TOP ON COVER WITH GOOD FACE TURNED DOWN.  
\*NOTE: PILOT HOLES FOR MOUNTING BASE WILL BE VISIBLE.



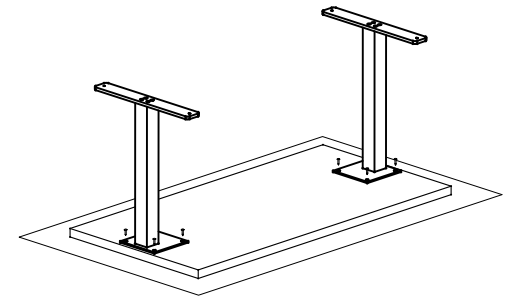
**STEP 6:**

TURN ASSEMBLED BASE ENDS UPSIDE DOWN & SET ON TOP.  
NOTE: ORIENTATE MOUNTING PLATES SO THAT THE WIDER AREA IS TURNED TO THE INSIDE.



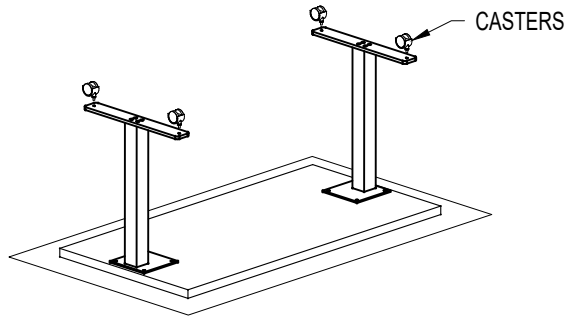
**STEP 7:**

CENTER BASE ENDS ON TOP PANEL & ALIGN THE MOUNTING HOLES IN THE MOUNTING PLATE WITH THE PILOT HOLES IN THE BOTTOM FACE OF THE TOP PANEL.  
ATTACH BASE ENDS TO BOTTOM FACE OF TOP PANEL WITH #12 X 1" WOOD SCREWS. INSERT SCREWS THRU HOLES IN BASE MOUNTING PLATES & TIGHTEN INTO CORRESPONDING PILOT HOLES.  
NOTE: FOUR SCREWS REQ'D FOR EACH BASE END.



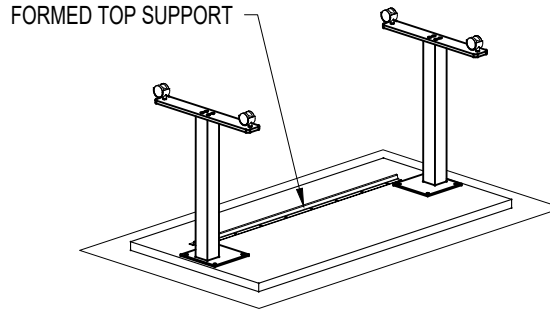
**STEP 8:**

MOUNT THE CASTERS OR LEVELERS (OPTIONAL) TO THE MAINBAR BY TIGHTENING THE THREADED STEMS INTO THE THREADED INSERTS WELDED TO THE BOTTOM OF THE MAINBAR.



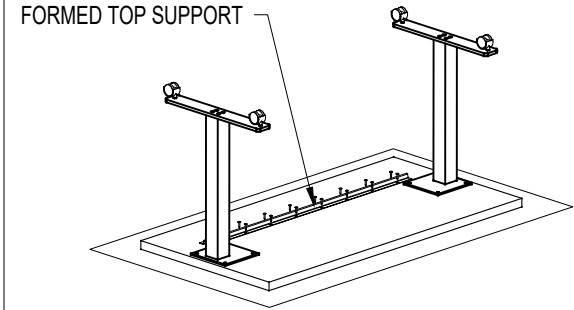
**STEP 9:**

CENTER FORMED TOP SUPPORT END TO END ON BACK SIDE OF TOP PANEL & OFFSET 6" OUT FROM CENTER OF TABLE TOP TO CLEAR MOUNTING PLATES. MARK TOP SUPPORT MOUNTING HOLE CENTERS & BORE PILOT HOLES.



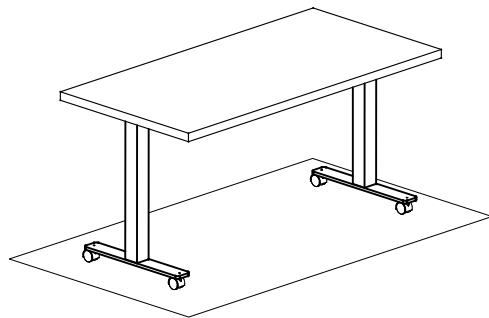
**STEP 10:**

ALIGN FORMED SUPPORT RAIL WITH THE PILOT HOLES IN THE BOTTOM FACE OF THE TOP PANEL. ATTACH FORMED SUPPORT TO BOTTOM FACE OF TOP PANEL WITH #12 X 3/4" WOOD SCREWS. NOTE: QUANTITY OF SCREWS REQ'D TO MOUNT FORMED TOP SUPPORT VARIES DEPENDING ON LENGTH OF TABLE TOP AND TOP SUPPORT PROVIDED.



**STEP 11:**

TURN ASSEMBLED TABLE UPRIGHT.  
\*CAUTION: TWO PEOPLE REQ'D TO TURN TABLE OVER TO AVOID DAMAGE TO TABLE PARTS & PERSONAL INJURY!  
\*CAUTION: DO NOT PIVOT ON TABLE LEGS TO AVOID DAMAGE TO TABLE BASE!



**STEP 12:**

ROLL OR SET TABLE IN PLACE & LEVEL AS REQ'D WITH THE ADJUSTABLE GLIDES (LEVELERS) LOCATED IN THE BOTTOM OF THE LEGS.

