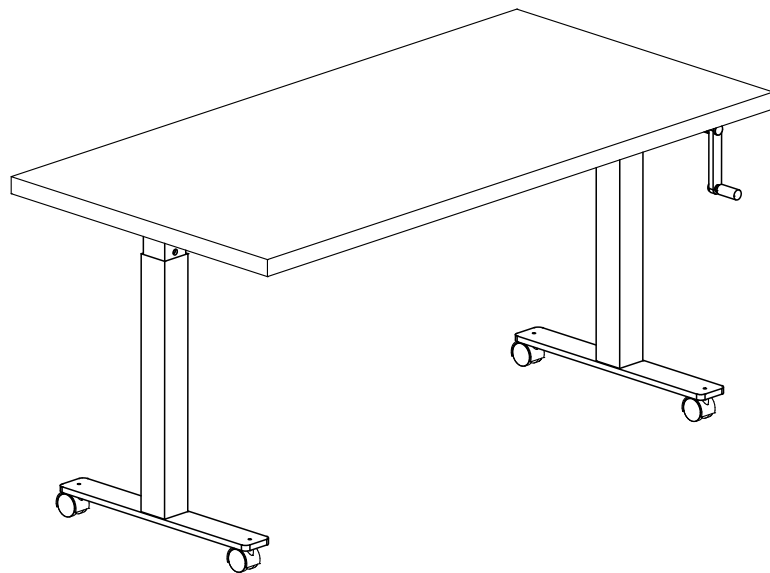
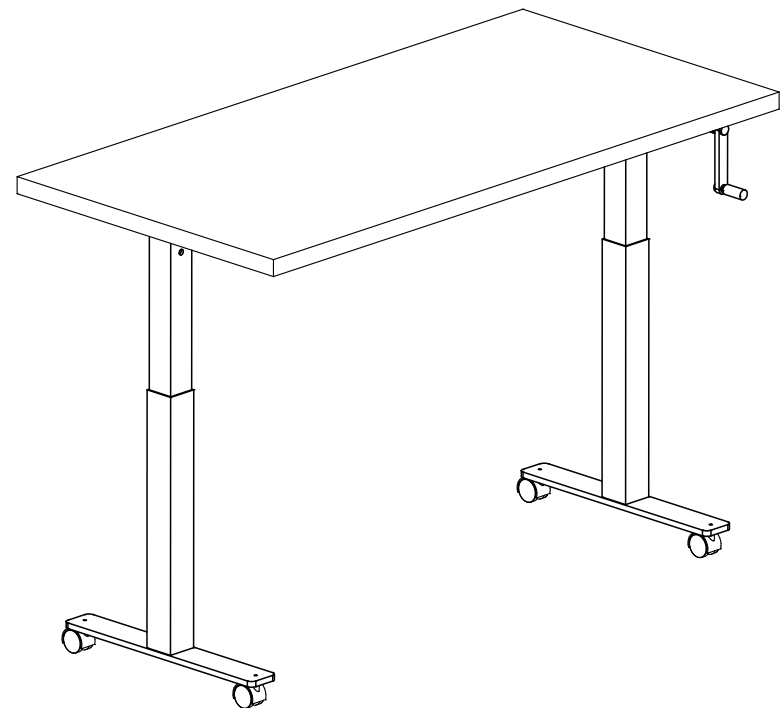


REV #	REVISION DESCRIPTION	DATE
1	UPDATED COLUMN LABELS TO NEW CONFIGURATION	06.01.24

# MAKER FLEX ADJUSTABLE HEIGHT TABLE ASSEMBLY INSTRUCTIONS



ASSEMBLED TABLE WITH TOP LOWERED



ASSEMBLED TABLE WITH TOP RAISED

**PARTS LIST:**

TABLE TOP (PLASTIC LAMINATE OR SOLID WOOD BUTCHER BLOCK)	QTY= 1
BASE COLUMN ASSEMBLY "A" ADT HT (CW)	QTY= 1
BASE COLUMN ASSEMBLY "B" ADT HT (CCW)	QTY= 1
BASE MAIN BARS (18/22/26"L)	QTY= 2
BASE MOUNTING PLATES	QTY= 2
HAND CRANK DRIVE ROD	QTY= 1
HAND CRANK DRIVE ROD GUIDE	QTY= 1
HAND CRANK HANDLE ASSEMBLY	QTY= 1
FORMED TOP SUPPORT (IF REQUIRED)	QTY= 1

**HARDWARE:**

PREMIUM CASTERS, 5/16"-18 X 1/2"L STEM	QTY= 4
LEVELERS, 5/16"-18 X 1/2"L STEM (OPTIONAL)	QTY= 4
SCREW M8 X 35MM FHCS HEX DRIVE	QTY= 8
SCREW M8 X 25MM FHCS HEX DRIVE	QTY= 8
SCREW #12 X 1"L PPH	QTY= 8
SCREW #12 X 3/4"L PPH	QTY= VARIES

**WIRE MANAGMENT:**

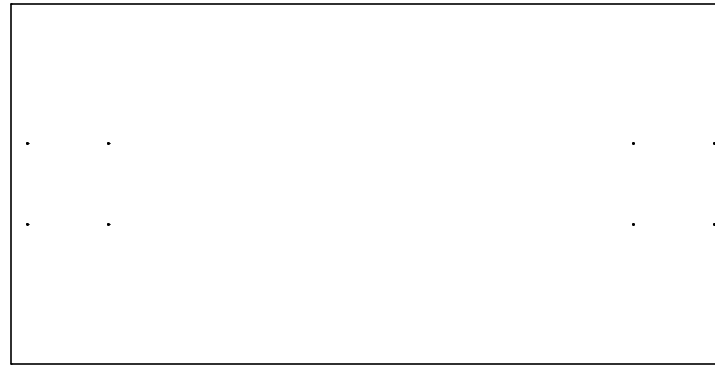
N/A QTY= 0

**TOOLS REQ'D:**

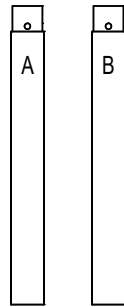
- 5MM HEX HEAD DRIVER/BIT ("T" BASE ASSEMBLY)
- #3 PHILLIPS SCREW DRIVER/BIT ("T" BASE MOUNTING)
- PORTABLE DRILL (PILOT HOLES)
- 1/8"DIA DRILL BIT (PILOT HOLES)

**NOTE:**

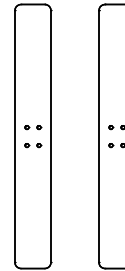
WORKURFACE HEIGHT ADJUSTABLE FROM 26" TO 40"



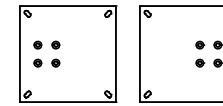
TOP PANEL (BOTTOM VIEW)



BASE COLUMNS



BASE MAIN BARS



BASE MOUNTING PLATES



CASTERS



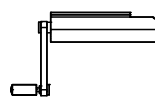
LEVELERS (OPTIONAL)



HAND CRANK DRIVE ROD



FORMED TOP SUPPORT



HAND CRANK HANDLE ASSEMBLY



HAND CRANK DRIVE ROD GUIDE

**STEP 1**

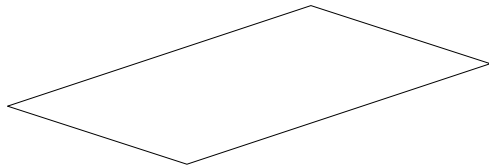
LAY CLEAN COVER ON FLOOR TO PROTECT FLOOR & PARTS.

**STEP 2**

REMOVE ALL PACKING MATERIAL FROM TABLE BASE PARTS & TOP.

NOTE: COLUMNS ARE LABELED "A" & "B".

\*CAUTION: TWO PEOPLE REQ'D FOR TABLE ASSEMBLY TO AVOID DAMAGE TO TABLE PARTS & PERSONAL INJURY!



**STEP 3:**

"T" BASES WILL NEED TO BE ASSEMBLED FROM SUPPLIED COMPONENTS.

NOTE: COLUMNS ARE LABELED "A" & "B".

ORIENTATE COLUMNS SO THAT LABELS "A" & "B" ARE TURNED TOWARDS THE WIDE SIDE OF MOUNTING PLATES.

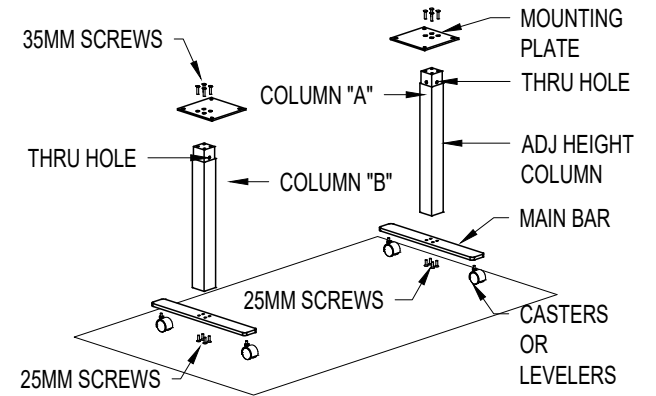
ORIENTATE MOUNTING PLATES SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.

ATTACH MOUNTING PLATES TO COLUMN WITH M8 X 35MM 5MM HEX DRIVE SCREWS INSERTED THRU MOUNTING PLATES & THREADING INTO TAPPED HOLES IN COLUMN END (4/END BASE).

**STEP 4:**

ORIENTATE MAIN BARS SO THAT COUNTERSUNK SCREW HOLES ARE OPPOSITE THE COLUMN.

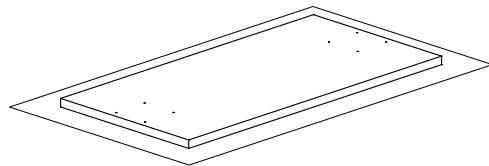
ATTACH MAIN BARS TO COLUMNS WITH M8 X 25MM 5MM HEX DRIVE SCREWS INSERTED THRU HOLES IN MAIN BAR & THREADING INTO TAPPED HOLES IN COLUMN END (4/BASE END).



**STEP 5:**

LAY TOP ON COVER WITH GOOD FACE TURNED DOWN.

\*NOTE: PILOT HOLES FOR MOUNTING BASE WILL BE VISIBLE.



**STEP 6:**

TURN ASSEMBLED BASE ENDS UPSIDE DOWN & SET ON TOP.

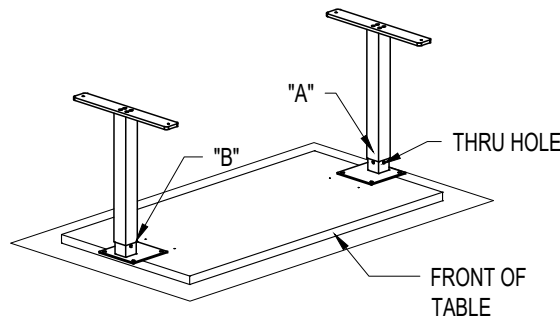
NOTE: COLUMN "B" TO BE LOCATED ON LEFT END.

ROTATE COLUMN "B" SO THAT THE LABEL IS TO THE INSIDE.

ROTATE COLUMN "A" SO THAT THE LABEL IS TO THE INSIDE.

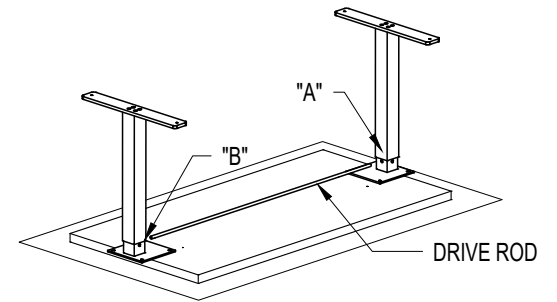
(LABELS WILL BE FACING EACH OTHER)

\*NOTE: THRU HOLES IN COLUMN WILL BE ORIENTATED FRONT TO BACK.



**STEP 7:**

LOCATE DRIVE ROD BETWEEN COLUMNS. ALIGN DRIVE ROD WITH HOLES IN COLUMNS & PUSH TOGETHER.

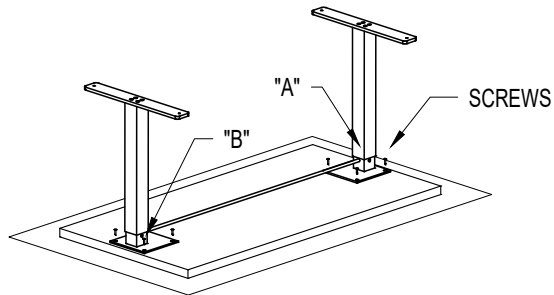


**STEP 8:**

CENTER BASE ON TOP PANEL & ALIGN THE MOUNTING HOLES IN THE MOUNTING PLATE WITH THE PILOT HOLES IN THE BOTTOM FACE OF THE TOP PANEL.

ATTACH BASE ENDS TO BOTTOM FACE OF TOP PANEL WITH #12 X 1" WOOD SCREWS. INSERT SCREWS THRU HOLES IN BASE MOUNTING PLATES & TIGHTEN INTO CORRESPONDING PILOT HOLES.

NOTE: FOUR SCREWS REQ'D FOR EACH BASE END.



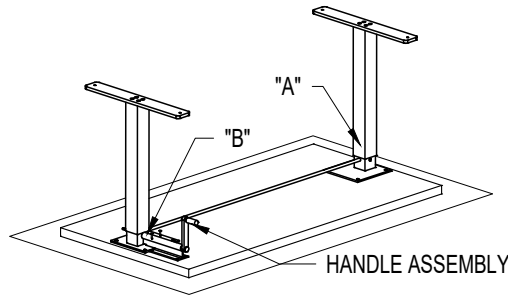
**STEP 9:**

LOCATE HANDLE ASSEMBLY IN FRONT OF COLUMN "B". NOTE: HANDLE ASSEMBLY IS CENTERED ON COLUMN. THE ROD PROTRUDING BEHIND THE ASSEMBLY IS INSERTED INTO THE THRU HOLE IN THE COLUMN. THE ASSEMBLY IS PUSHED UP TIGHT TO MOUNTING PLATE.

MARK HANDLE ASSEMBLY HOLE CENTERS & BORE PILOT HOLES.

**STEP 10:**

ATTACH HANDLE ASSEMBLY TO TOP WITH #12 X 1" WOOD SCREWS PROVIDED (4 TOTAL).

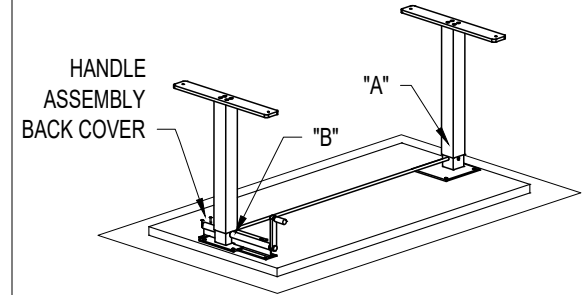


**STEP 11:**

LOCATE HANDLE ASSEMBLY BACK COVER BEHIND COLUMN "B". NOTE: BACK COVER IS CENTERED ON COLUMN. THE COVER FITS OVER THE ROD PROTRUDING THRU THE COLUMN. THE BACK COVER IS PUSHED UP TIGHT TO MOUNTING PLATE. MARK MOUNTING PLATE HOLE CENTERS & BORE PILOT HOLES.

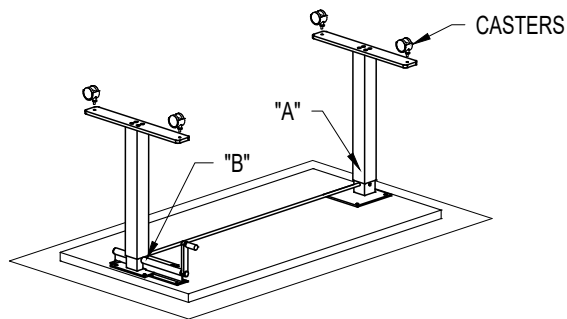
**STEP 12:**

ATTACH HANDLE ASSEMBLY BACK COVER TO TOP WITH #12 X 1" WOOD SCREWS PROVIDED (2 TOTAL).



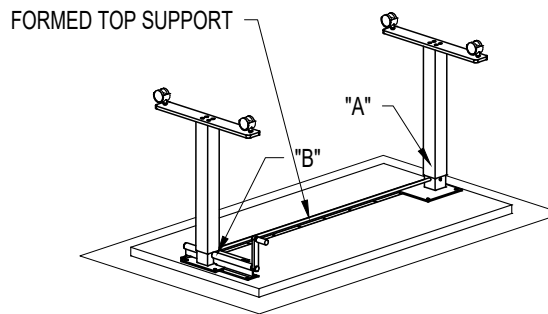
**STEP 13:**

MOUNT THE CASTERS OR LEVELERS (OPTIONAL) TO THE MAINBAR BY TIGHTENING THE THREADED STEMS INTO THE THREADED INSERTS WELDED TO THE BOTTOM OF THE MAINBAR.



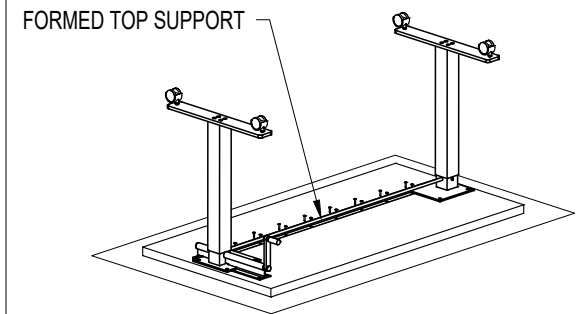
**STEP 14:**

CENTER FORMED TOP SUPPORT END TO END ON BACK SIDE OF TOP PANEL & OFFSET 3" OUT FROM CENTER OF TABLE TOP. MARK TOP SUPPORT MOUNTING HOLE CENTERS & BORE PILOT HOLES.



**STEP 15:**

ALIGN FORMED SUPPORT RAIL WITH THE PILOT HOLES IN THE BOTTOM FACE OF THE TOP PANEL. ATTACH FORMED SUPPORT TO BOTTOM FACE OF TOP PANEL WITH #12 X 3/4" WOOD SCREWS. NOTE: QUANTITY OF SCREWS REQ'D TO MOUNT FORMED TOP SUPPORT VARIES DEPENDING ON LENGTH OF TABLE TOP AND TOP SUPPORT PROVIDED.

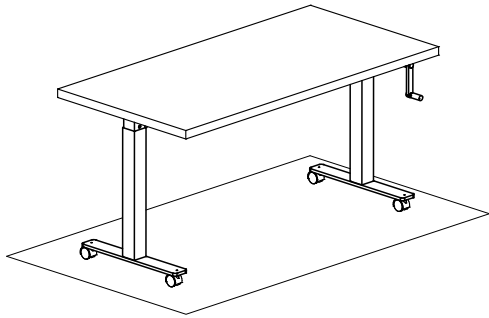


**STEP 16:**

TURN ASSEMBLED TABLE UPRIGHT.

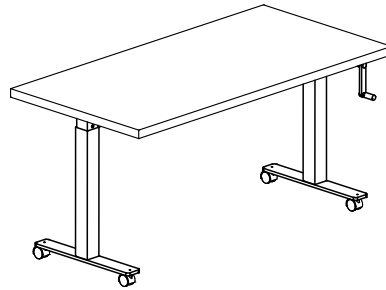
\*CAUTION: TWO PEOPLE REQ'D TO TURN TABLE OVER TO AVOID DAMAGE TO TABLE PARTS & PERSONAL INJURY!

\*CAUTION: DO NOT PIVOT ON TABLE LEGS TO AVOID DAMAGE TO TABLE BASE!



**STEP 17:**

ROLL OR SET TABLE IN PLACE & LEVEL AS REQ'D WITH THE ADJUSTABLE GLIDES (LEVELERS) LOCATED IN THE BOTTOM OF THE LEGS.



**STEP 18:**

PULL HANDLE OUT TO RAISE & LOWER TOP TO DESIRED HEIGHT  
PUSH HANDLE IN TO STORE BELOW TOP.

TURN HANDLE CLOCKWISE TO RAISE TABLE.

TURN HANDLE COUNTER CLOCKWISE TO LOWER TABLE

