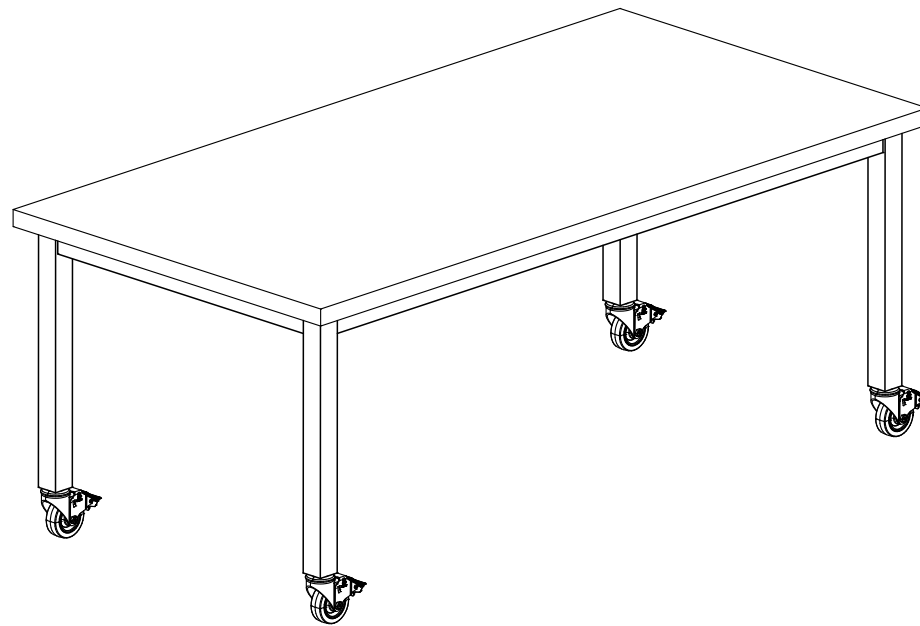


MAKER MAX

TABLE ASSEMBLY INSTRUCTIONS



PARTS LIST:

TABLE TOP (PLASTIC LAMINATE OR SOLID WOOD BUTCHER BLOCK)	QTY= 1
BASE END ASSEMBLIES (WELDED) (W/O STRETCHER)	QTY= 2
APRON RAILS	QTY= 2

HARDWARE:

CASTERS, 1/2"-13 X 1"L STEM (STANDARD)	QTY= 4
LEVELERS, 5/16"-18 X 1/2"L STEM (OPTIONAL)	QTY= 4
CORNER BRACKET	QTY= 4
BOLT 5/16"-18 X 7/8" HEX HEAD	QTY= 8
SCREW M8 X 25MM FHCS HEX DRIVE	QTY= 8
TOP MOUNTING SCREW #12 X 1"L PPH	QTY= VARIES

WIRE MANAGMENT:

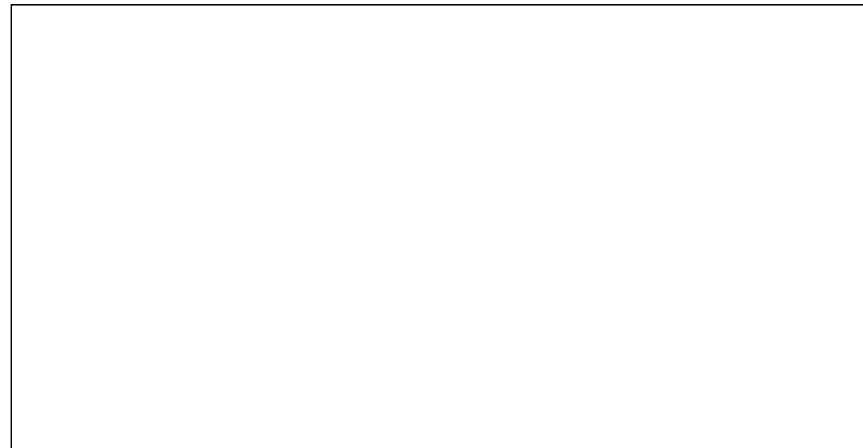
N/A	QTY= 0
-----	--------

TOOLS REQ'D:

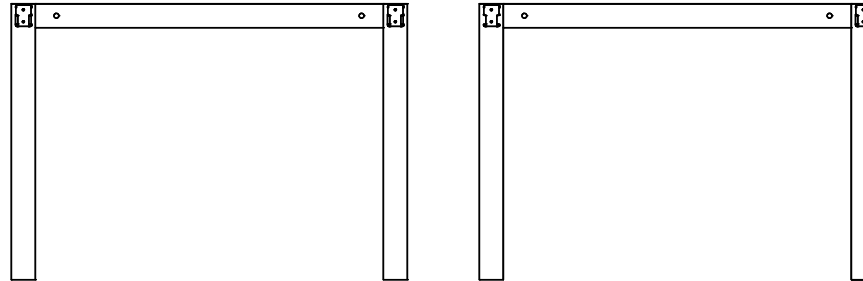
3/16" HEX HEAD DRIVER/BIT ()
#2 PHILLIPS SCREW DRIVER/BIT
1/2" OPEN END WRENCH OR SOCKET
PORTABLE DRILL (PILOT HOLES)
1/8"DIA DRILL BIT (PILOT HOLES)

NOTE:

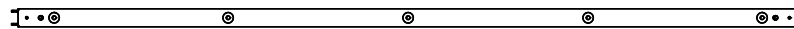
*TABLE SHIPPED UNASSEMBLED
*ALL ASSEMBLY HARDWARE INCLUDED



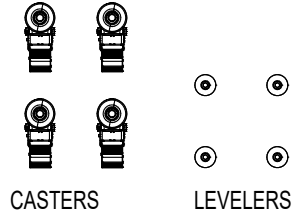
TOP PANEL



BASE END ASSEMBLIES

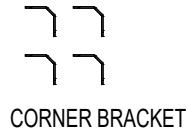


APRON RAILS



CASTERS

LEVELERS



CORNER BRACKET

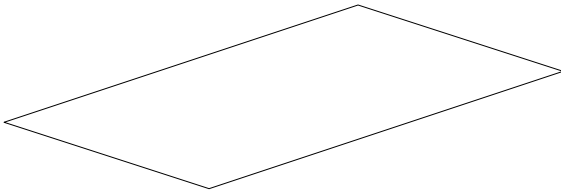
STEP 1

LAY CLEAN COVER ON FLOOR TO PROTECT FLOOR & PARTS.

STEP 2

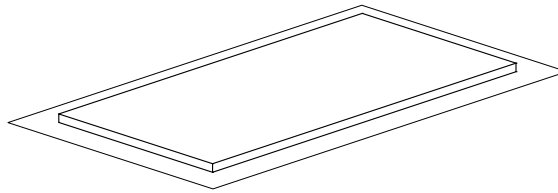
REMOVE ALL PACKING MATERIAL FROM TABLE BASE PARTS & TOP.

*CAUTION: TWO PEOPLE REQ'D FOR TABLE ASSEMBLY TO AVOID DAMAGE TO TABLE PARTS & PERSONAL INJURY!



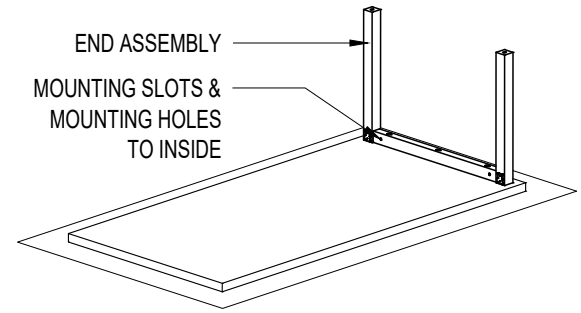
STEP 3:

LAY TOP PANEL UPSIDE DOWN ON CLEAN COVER.



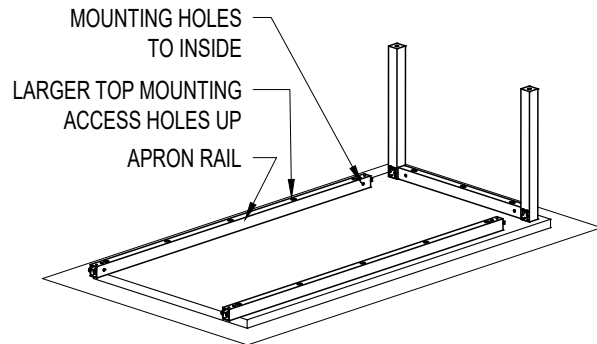
STEP 4:

STAND ONE BASE END ASSEMBLY UPSIDE DOWN ON TOP PANEL.
NOTE: MOUNTING SLOTS AND MOUNTING HOLES FOR CORNER BRACKETS IN END ASSEMBLY TO BE ORIENTATED TO THE INSIDE.



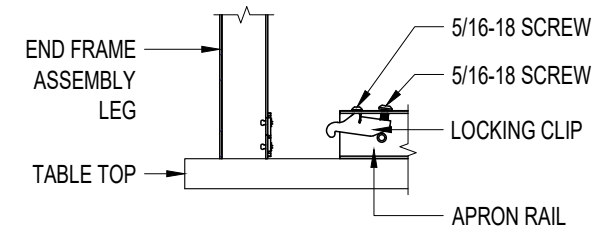
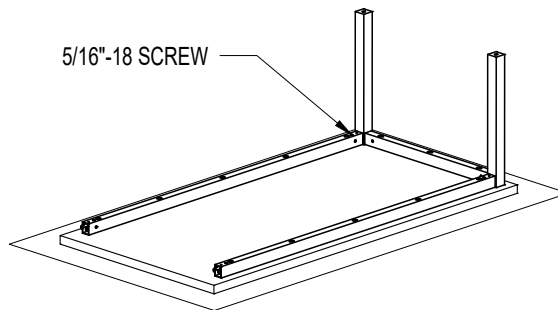
STEP 5:

ALIGN LOCKING CLIP IN THE END OF ONE OF THE APRON RAILS WITH SLOTS LOCATED IN BASE END ASSEMBLY LEG.
NOTE: LARGER TOP MOUNTING ACCESS HOLES IN APRON RAIL SHOULD BE ORIENTATED UP. MOUNTING HOLES FOR CORNER BRACKET TO BE ORIENTATED TO THE INSIDE.



STEP 6:

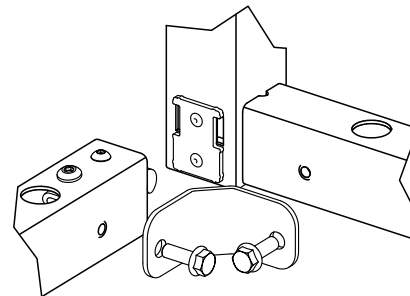
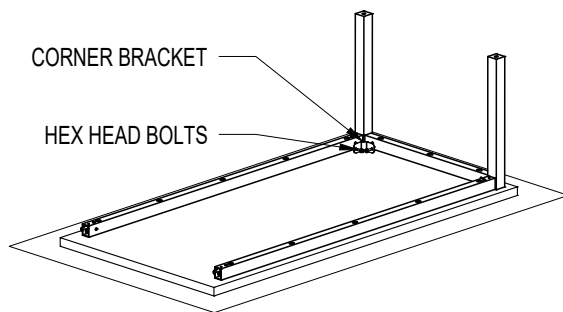
ATTACH APRON RAIL TO BASE END FRAME ASSEMBLY BY SLIDING LOCKING CLIP INTO SLOTS IN LEG.
SNUG 5/16"-18 SCREW TO APRON, ENSURING THAT THE LOCKING CLIP SEATS CORRECTLY IN THE SLOTS.
*SEE DETAIL "A".
REPEAT ABOVE TO ATTACH THE OTHER APRON RAIL.



DETAIL A

STEP 7:

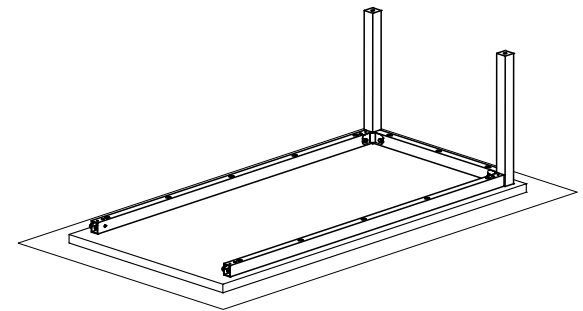
LOCATE CORNER BRACKET AND HEX-HEAD BOLTS IN ONE CORNER BETWEEN THE BASE END ASSEMBLY AND APRON RAIL. SEE DETAIL "B".



DETAIL B

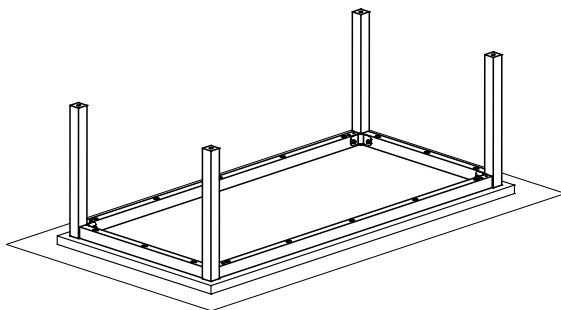
STEP 8:

ATTACH CORNER BRACKET TO APRON RAIL AND END BASE ASSEMBLY BY HAND STARTING HEX-HEAD BOLTS. REPEAT ABOVE FOR OTHER APRON RAIL.



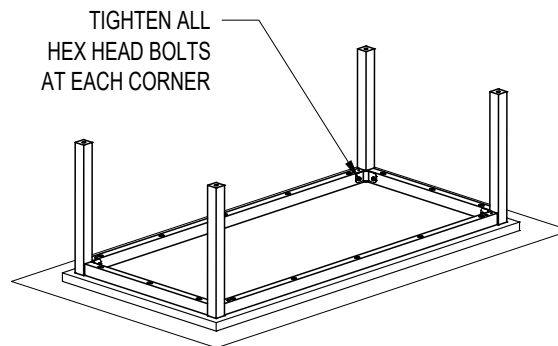
STEP 9:

LOCATE REMAINING BASE END ASSEMBLY AT THE OPPOSITE END. ATTACH BOTH APRON RAILS AND BASE CENTER STRETCHER TO BASE END ASSEMBLY AS BEFORE BY SLIDING LOCKING CLIPS INTO SLOTS IN THE BASE END ASSEMBLY.



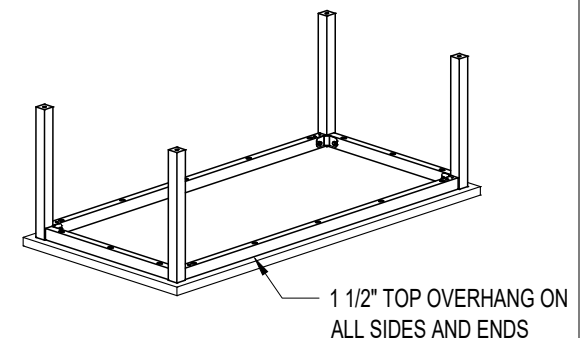
STEP 10:

TIGHTEN ALL HEX HEAD BOLTS TO 10 FT-LBS.



STEP 11:

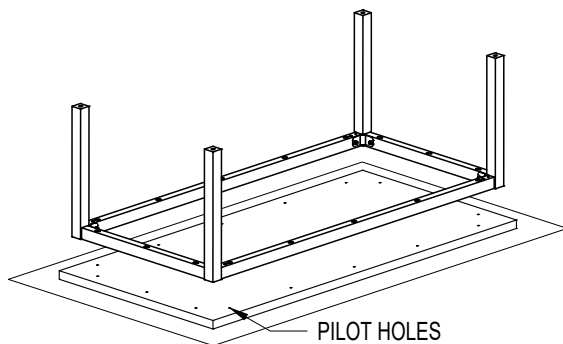
CENTER ASSEMBLED BASE ON TOP PANEL. NOTE: THE BASE IS INSET 1 1/2" FROM THE TOP EDGE ON ALL SIDES AND ENDS. NOTE: ASSEMBLED BASE IS MOUNTED TO TOP WITH SCREWS INSERTED THRU HOLES IN APRON RAILS & TIGHTENED INTO CORRESPONDING PILOT HOLES LOCATED IN THE BOTTOM FACE OF THE TOP.



STEP 12:

MARK LOCATIONS OF PILOT HOLES IN BOTTOM FACE OF TOP.
BORE 1/8"DIA X 1/2" DEEP PILOT HOLES.

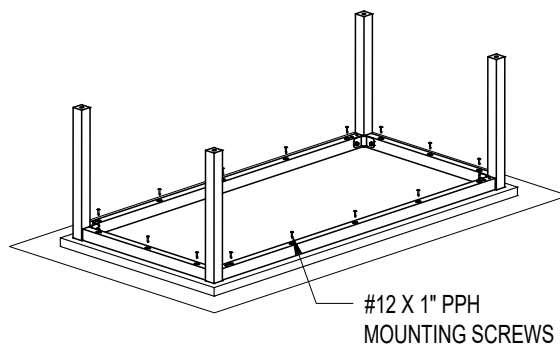
NOTE: TOP MAY SHIP WITH PILOT HOLES PRE-BORED.



STEP 13:

ATTACH ASSEMBLED BASE TO BOTTOM FACE OF TOP PANEL
WITH #12 X 1" PHILLIPS PAN HEAD SCREWS PROVIDED.
INSERT SCREWS THRU HOLES IN APRON RAILS & TIGHTEN INTO
CORRESPONDING PILOT HOLES.

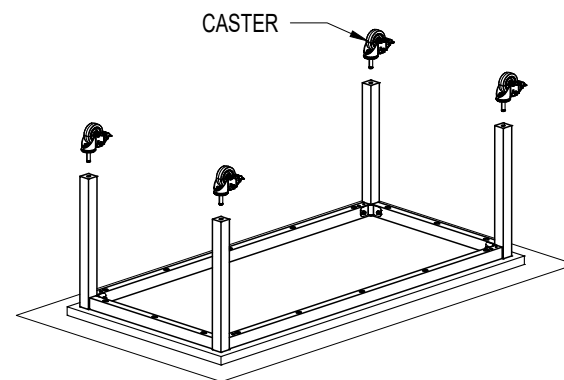
NOTE: QUANTITY OF SCREWS REQ'D FOR ASSEMBLY WILL
VARY DEPENDENT ON SIZE OF TABLE.



STEP 14:

THREAD CASTER STEMS INTO WELDED INSERTS LOCATED IN
THE BOTTOM OF THE LEGS.

NOTE: LEVELER OPTION- THREAD LEVELER STEMS INTO
WELDED INSERTS LOCATED IN THE BOTTOM OF THE LEGS.



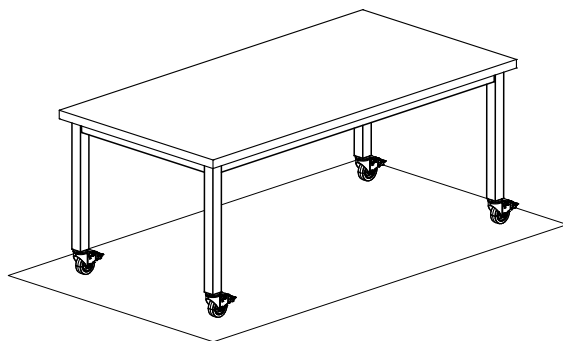
STEP 15:

TURN ASSEMBLED TABLE UPRIGHT FOR USE.

*CAUTION: DO NOT PIVOT ON TABLE LEGS TO AVOID DAMAGE
TO TABLE BASE!

*ROLL ASSEMBLED TABLE INTO PLACE.

*LEVELER OPTION- MOVE TABLE INTO PLACE AND LEVEL TABLE
AS REQUIRED WITH THE ADJUSTABLE LEVELERS.



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DESCRIPTION: **MAKER MAX TABLE- ASSEMBLY INSTRUCTIONS**
NO BASE STRETCHERS VERSION

DATE: 05.20.25

DRAWN BY: 3branch

SCALE: AS NOTED

DRAWING # MKX-TBL-CAS-ASSEMBLY-01

REVISION # 0

SHEET 5 OF 5